



Formolene® 6520A

Formosa Plastics Corporation, U.S.A. - Polypropylene Impact Copolymer

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General Information

Product Description

Formolene® 6520A is a medium impact copolymer of polypropylene characterized by its easy mold flow, physical property balance and excellent dimensional stability. It has found use in applications such as closures, housewares and small appliances.

Formolene® 6520A meets all requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• Food Contact Acceptable • Good Dimensional Stability	• Good Flow • Impact Copolymer	• Medium Impact Resistance
Uses	• Appliances	• Closures	• Household Goods
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	20	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, Injection Molded)	3480	psi	ASTM D638
Tensile Elongation ² (Yield, Injection Molded)	7.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (Injection Molded)	165000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256A
32°F, Injection Molded	1.7	ft-lb/in	
73°F, Injection Molded	3.0	ft-lb/in	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	95		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi, Unannealed, Injection Molded	212	°F	

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min

³ 0.051 in/min